

# AQUAGOLD HIGH PRESSURE PLUMBING SYSTEM

(UPVC PIPES & FITTINGS) (SOLVENT WELD)



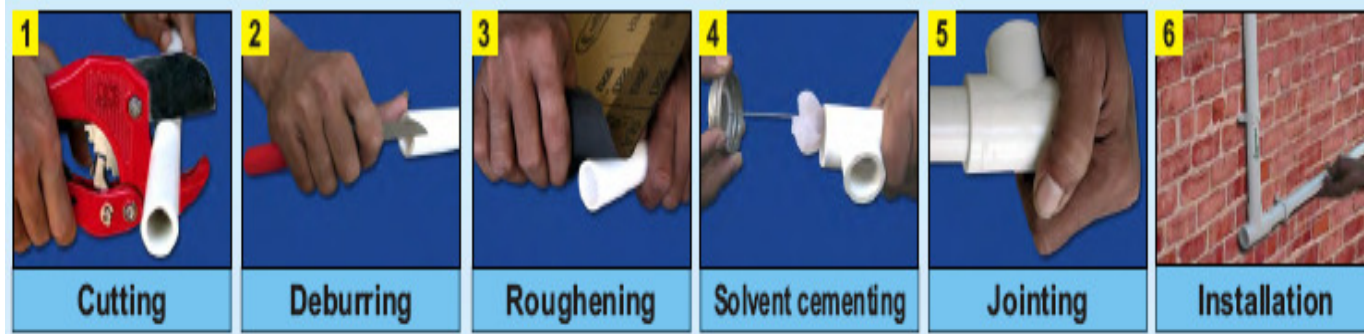
This system is made as per ASTM D-1785 and fittings are made as per ASTM D-2467. The pipes & fittings are available in sizes 1/2" to 8" Dia in the Sch. 40 & Sch. 80 range. The AQUAGOLD fittings are available with brass insert at one end to fit tap connection. Pipes are available in standard length of 3mtrs/6mtrs each.

## ADVANTAGES

- Highly Resilient, Tough & Durable.
- High Tensile & Impact Strength.
- Rust proof, Weather proof & Chemical proof.
- Light weight- Easy to handle, Transport & Install.
- UV stabilized.
- Mirror smooth inside-hence High Flow rate
- Cost Effective.

								
Coupler	Elbow 90°	Reducing Elbow 90°	Elbow 45°	Equal Tee	Reducing Tee	Cross Tee	Reducer	Female Threaded Tee (Brass Insert)
								
Reducing Bush	Union	End Cap (Plain)	End Cap (Threaded)	Female Threaded Tee (Plastic)	Female Threaded Elbow (Plastic)	Male Threaded Adapter (Plastic)	Female Threaded Adapter (Plastic)	Female Threaded Elbow (Brass Insert)
								
Female Threaded Adapter (Brass Insert)	Male Threaded Adapter (Brass Insert)	Ball Valve (Solvent Weld)	Circuit Testing Plug	Screw Tap with Handwheel	Pipe Clip (Plastic)	Tank Connector Long (for plastic tank) (F)	Tank Connector (for R.C.C. tank) (F)	Male Transition Nipple (F)
								
Threaded Plug	Bend 90° (SW) (F)	Bend 90° (Threaded) (F)	Bypass Bend (F)	Offset Bend	Tank Connector (for plastic tank) (F)	Hose Nipple	Conversion Bush	Female Transition Nipple (F)
								
Flange Adapter	EZ 204 (Heavy duty)	EZ 205	Strong Weld (Medium duty)	Strong Weld (Heavy duty)	Strong Weld Gold	Rain-R-Shine Combo Cement	Pipe Nipple (Threaded)	Hex Nipple

## JOINING INSTRUCTIONS



**Dimensions and water pressure rating at 23°C for unthreaded pipes as per ASTM D-1785  
(PVC compound grade equivalent to PVC 1120/2120)**

Nominal Bore	Outside Diameter (D)	Schedule 40 (Standard)			Schedule 80 (Heavy)		
		Wall Thickness (t)	Working Pressure		Wall Thickness (t)	Working Pressure	
(inch)	(mm)	(mm)	Mpa	psi	(mm)	Mpa	psi
½	21.34 ± 0.10	2.77 + 0.51	4.14	600	3.73 + 0.51	5.86	850
¾	26.67 ± 0.10	2.87 + 0.51	3.31	480	3.91 + 0.51	4.76	690
1	33.40 ± 0.13	3.38 + 0.51	3.10	450	4.55 + 0.53	4.34	630
1¼	42.16 ± 0.13	3.56 + 0.51	2.55	370	4.85 + 0.58	3.59	520
1½	48.26 ± 0.15	3.68 + 0.51	2.28	330	5.08 + 0.61	3.24	470
2	60.32 ± 0.15	3.91 + 0.51	1.93	280	5.54 + 0.66	2.76	400
2½	73.02 ± 0.18	5.16 + 0.61	2.07	300	7.01 + 0.84	2.90	420
3	88.90 ± 0.20	5.49 + 0.66	1.79	260	7.62 + 0.91	2.55	370
4	114.30 ± 0.23	6.02 + 0.71	1.52	220	8.56 + 1.02	2.21	320
5	141.30 ± 0.25	6.55 + 0.79	1.31	190	9.52 + 1.14	2.00	290
6	168.28 ± 0.28	7.11 + 0.86	1.24	180	10.97+1.32	1.93	280
8	219.08 ± 0.38	8.18 + 0.99	1.10	160	12.70+1.52	1.72	250

Mpa = Mega Pascal, 1 Mpa = 10kgf/cm², 1kgf/cm² = 14.20 psi